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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/810,161	03/26/2004	Jason McKittrick	VEC-100-A (RUS0152)	8348	
²⁹²⁹⁶ JULIA CHURC	7590 02/20/200 CH DIERKER	9	EXAMINER		
	SSOCIATES, P.C.	00	KOEHLER, CHRISTOPHER M		
TROY, MI 480	EAVER RD. SUITE 1 84-2813	<i>.</i>	ART UNIT	PAPER NUMBER	
			3726		
			MAIL DATE	DELIVERY MODE	
			02/20/2009	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)	
	10/810,161	MCKITTRICK ET AL.	
Office Action Summary	Examiner	Art Unit	
	Christopher M. Koehler	3726	
The MAILING DATE of this commu Period for Reply	nication appears on the cover shee	with the correspondence address	:
A SHORTENED STATUTORY PERIOD WHICHEVER IS LONGER, FROM THE - Extensions of time may be available under the provisio after SIX (6) MONTHS from the mailing date of this cor - If NO period for reply is specified above, the maximum - Failure to reply within the set or extended period for reply reply received by the Office later than three month earned patent term adjustment. See 37 CFR 1.704(b).	MAILING DATE OF THIS COMMUns of 37 CFR 1.136(a). In no event, however, mannunication. Statutory period will apply and will expire SIX (6) In will, by statute, cause the application to become	NICATION. y a reply be timely filed MONTHS from the mailing date of this communic e ABANDONED (35 U.S.C. § 133).	
Status			
 Responsive to communication(s) find the second seco	2b)☐ This action is non-final. n for allowance except for formal m	· •	its is
Disposition of Claims			
4) ☐ Claim(s) 1-24 and 29-33 is/are per 4a) Of the above claim(s) 1-20 is/a 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 21-24 and 29-33 is/are re 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to resti	re withdrawn from consideration. jected. iction and/or election requirement.		
9) ☐ The specification is objected to by the specification is objected to by the specific sp	7 is/are: a) \square accepted or b) \square obsection to the drawing(s) be held in abeing the correction is required if the draw	yance. See 37 CFR 1.85(a). ing(s) is objected to. See 37 CFR 1.1	
Priority under 35 U.S.C. § 119			
2. Certified copies of the priorit3. Copies of the certified copie	y documents have been received. y documents have been received in s of the priority documents have be ional Bureau (PCT Rule 17.2(a)).	n Application No een received in this National Stage	Э
Attachment(s) 1) ☑ Notice of References Cited (PTO-892) 2) ☐ Notice of Draftsperson's Patent Drawing Review 3) ☐ Information Disclosure Statement(s) (PTO/SB/08 Paper No(s)/Mail Date	(PTO-948)	ew Summary (PTO-413) No(s)/Mail Date of Informal Patent Application 	

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DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 29, 31 and 33 are rejected under 35 U.S.C. 102(b) as being anticipated by Kameoka (JP 05-272889, submitted by applicant).

Claim 29:

Kameoka teaches a method for making a heat exchanger tank assembly (figure 4) comprising manufacturing a one-piece double baffle (29, figures 5 and 6) comprising a tab (29a) at an area of insertion (inserted through 32) and bend on the double baffle, the double baffle having peripheral walls (30, 31) that form a central chamber; providing a heat exchanger end tank (12a, 12b) which comprises a contact area comprising a deformation, perforation, slot or other shaped mating hole (32) for insertion of the tab (29a) of the double baffle; providing a relief means (32a) orientated such that after assembly the relief means is located contiguous with or through the thickness of the tab (figure 5); aligning the tab of the baffle and the end tank contact area so that the tab may be inserted into the contact area (figures 5 and 6); inserting the one-piece double baffle in the end tank at the contact area of the end tank (figures 5 and 6); providing the remainder of the heat exchanger tank assembly (12b) on the side of the one-piece double baffle that is opposite the end tank; and applying a sealing technique such that

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the double baffle remains in place after the assembly process and the completed heat exchanger assembly may be used in automotive applications (see paragraph [0028] of machine translation).

Claims 31 and 33:

Kameoka teaches that the relief means in the end tank is at a location contiguous with the tab (figure 5) and that the one-piece double baffle is formed from one continuous piece of material (29, figure 6).

Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 30 and 32 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kameoka.

Claims 30 and 32:

Kameoka teaches forming the relief means in the end tank at a location contiguous with the tab but not through the thickness of the tab. At the time of the invention, it would have been an obvious matter of design choice to a person of ordinary skill in the art, to have formed the relief means through the thickness of the tab because applicant has not disclosed that such a relief means provides an advantage, is used for a particular purpose, or solves a stated problem. One of ordinary skill in the art, furthermore, would have expected applicant's invention to perform equally well with

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either the relief means taught by Kameoka or the claimed relief means because either performs the same function of indicating leaks equally well. Therefore, it would have been an obvious matter of design choice to modify Kameoka to obtain the invention specified in claims 30 and 32.

5. Claims 21-24 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kameoka in view of Bonnet (US 2004/0251015).

Claim 21:

Kameoka teaches a method for making a heat exchanger tank assembly (figure 4) comprising, manufacturing a one-piece double baffle (29) folded so that the onepiece double baffle includes at least two baffle profiles (30, 31) roughly parallel to each other and a tab (29a) at an area of insertion, fold or bend on the double baffle having peripheral walls (30, 31) that form a central chamber between the peripheral walls of the one-piece double baffle after brazing the heat exchanger (paragraph [0028]), the tab being operatively configured to be received within an aperture (32) of a heat exchanger end tank (12a, 12b); providing the heat exchanger end tank (12a) which comprises a contact area comprising the aperture, a deformation, perforation, slot or other shaped mating hole (32) for insertion of the tab (29a) of the double baffle (29), and an interior side distal the contact area; aligning the tab of the baffle and the end tank contact area so that the tab may be inserted into the contact area once the baffle has been disposed between the end tank contact area and a remainder of the heat exchanger (figures 5 and 6); inserting the tab one-piece double baffle in the end tank at the contact area of the end tank (figure 6); and applying a sealing technique such that the double baffle

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remains in place after the assembly process and the completed heat exchanger assembly may be used in automotive applications (paragraph [0028]).

Kameoka does not explicitly teach that when assembled the central chamber width between the walls of the double baffle is larger near the contact area of the end tank than at the interior side.

Bonnet teaches a double baffle (6) for use in a heat exchanger (abstract) wherein when assembled the central chamber width between the walls of the double baffle is larger near the contact areas than at the interior sides (figure 4). It would have been obvious to one of ordinary skill in the art at the time of the invention to have made the baffle larger in the contact areas in order to move any leaked fluid closer to the relief means rather than storing it in the center of the baffle.

Claim 22:

Kameoka teaches extending the tab (29a) through the wall (30) of the end tank, thereby securing its position and forming a seal (paragraph [0028]).

Claim 23:

Kameoka teaches forming the seal so that it is essentially leak-tight (paragraph [0028])

Claim 24:

Kameoka teaches that each of the at least two baffle profiles has a common central portion and forming a chamber portion, the baffle profiles being basically perpendicular to the tank wall surface (figures 5 and 6).

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Response to Arguments

6. Applicant's arguments with respect to claims 21-24 and 29-33 have been considered but are most in view of the new ground(s) of rejection.

Conclusion

7. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Christopher M. Koehler whose telephone number is (571)272-3560. The examiner can normally be reached on Mon.-Fri. 7:30A-4:00P.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David P. Bryant can be reached on (571) 272-4526. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Jermie E Cozart/ Primary Examiner, Art Unit 3726

/C. M. K./ Examiner, Art Unit 3726